ITEM	QTY -01	P/N	DESCRIPTION	NOTES:
	X	B67-43001-01	FWD BLADE FOLD ASSY	1) MATERIAL: NONE
			EWD DI ADE EOI D ACCOVANTI DATENT	2) FINISH: TOUCH UP PAINT WITH SANDFLEX GREEN. POSSIBLE SUPPLIER BERTRAND BODY SHOP SUPPLIES P/N DART01K
1	1 1	B67-43001-07 B67-43001-11	FWD BLADE FOLD ASSY WELDMENT FWD ADJUSTABLE BLADE SUPPORT ASSY	3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
3	1 1	B67-43001-11	FWD ADJUSTABLE BLADE SUPPORT ASSY FWD ADJUSTABLE BLADE SUPPORT ASSY	4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
<u> </u>	1 1	B67-43001-15	UPPER BLADE SUPPORT AND COVER ASSY	A RY IDENTIFICATION: IDENTIFY WITH DED LADEL
5	+ +	B67-43001-23	LOWER BLADE SUPPORT AND COVER ASSY	7) WEIGHT: 52.46 lbs
6	1	B67-43001-45	LONGITUDINAL SUPPORT	8) WITH THE INNER TUBE CRADLE ASSEMBLY LOCKED IN ITS LOWEST MOST RECESSED POSITION, TRANSFER DRILL Ø0 250 DIA HOLF FROM THE OUTER TUBE TO THE INNER TUBE AND THROUGH THE OUTER TUBE
7	1	B67-43001-51	LONG T-HANDLE ASSY	DEBURR, REMOVE DEBRIS, AND TOUCH UP PAINT PER ITEM 2 AS REQUIRED. 2 PL.
8	2	B67-43001-261	LEVER ARM	9) INSTALL TEFLON TUBE BUSHING INSIDE THE OUTER TUBE. MATCH DRILL BUSHING TO EXISTING HOLES IN OUTER TUBE USING 1/8" DIAMETER DRILL.
9	4	B67-43001-265	DELRIN BUSHING	INSERT MS171534 (OR 240-107) SPRING SLOTTED PIN AND GRIND FLUSH WITH CONTOUR OF OUTER TUBE. 8 PL (2 PL PER BUSHING).
10	2	B67-43001-299	BUSHING	 7) WEIGH 1: 52.46 Ibs 8) WITH THE INNER TUBE CRADLE ASSEMBLY LOCKED IN ITS LOWEST MOST RECESSED POSITION, TRANSFER DRILL Ø0.250 DIA HOLE FROM THE OUTER TUBE TO THE INNER TUBE AND THROUGH THE OUTER TUBE. DEBURR, REMOVE DEBRIS, AND TOUCH UP PAINT PER ITEM 2 AS REQUIRED. 2 PL. 9) INSTALL TEFLON TUBE BUSHING INSIDE THE OUTER TUBE. MATCH DRILL BUSHING TO EXISTING HOLES IN OUTER TUBE USING 1/8" DIAMETER DRILL. INSERT MS171534 (OR 240-107) SPRING SLOTTED PIN AND GRIND FLUSH WITH CONTOUR OF OUTER TUBE. 8 PL (2 PL PER BUSHING). 10) PERMISSIBLE TO TRIM NYLON WASHERS OR SUBSTITUTE WITH THINNER MS51859 EQUIVALENT 11) TRIM HEAD OF MS17984-C408 QUICK PIN FLUSH TO BODY AS SHOW. TOUCH UP WITH BLACK PAINT PRIOR TO FASTENING TO FRAME.
11	1	D3445-041	BELT ASSEMBLY	11) TRIM HEAD OF MS17984-C408 QUICK PIN FLUSH TO BODY AS SHOW. TOUCH UP WITH BLACK PAINT PRIOR TO FASTENING TO FRAME.
12	2	D3447-3	SQUARE SPACER	
13	2	D3447-7	CLEVIS	
14	2	D3447-9	SWING ARM	
15	1	D3451-041	HANDLE & LOCK-DOWN ASSY	
16	1	D3451-047	HANDLE & LOCK-DOWN ASSY	
17	2	D3922-1	CLIP	
18	2	30345T22	LANYARD	
19	2	30345T24	LANYARD	
20	2	AN4-10A	BOLT	
21	2	AN4-13A	BOLT	
22	4	AN4-15A	BOLT MACHINE	
23	2	AN6-11A AN6-16A	BOLT, MACHINE BOLT, MACHINE	
24	2	AN8-13A	BOLT, MACHINE	
25 26	1	BSP43	RIVET	
27	2	CR3213-4-05	RIVET	
28	8	MS171534	SPRING SLOTTED TENSION PIN (OR 240-107)	
29		MS17984-C408	PIN, QUICK RELEASE	
30	2	MS17984-C418	PIN, QUICK RELEASE	
31	2	MS21042L3	NUT, SELF-LOCKING	n
32	8	MS21042L4	NUT, SELF-LOCKING	
33	4	MS21042L6	NUT, SELF-LOCKING	
34	2	MS27039-1-04	SCREW, PAN-HEAD	
35	2	MS27039-1-21	SCREW, PAN-HEAD	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
36	4	MS51859-6	WASHER	
37	4	MS51859-7	WASHER	
38	8	MS51859-8	WASHER	UPDATED HARDWARE ANG-16A WAS ANG-20A,
39	2	NAS43DD3-68	SPACER	NAS1149F0332R WAS NAS1149C0316P, NAS1149F01063J D WAS NAS1149F0832P, UPDATED WEIGHT, CORRECT SAD 16.11.14 TYPOGRAPHICAL ERROR IN NOTES ITEM 9, SEE PAR15-
40	6	NAS1149DN632J	WASHER	TYPOGRAPHICAL ERROR IN NOTES ITEM 9, SEE PAR15-
41	16	NAS1149F0432P	WASHER	
42	8	NAS1149F0632P	WASHER	C REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 2 OF PREMIER AVIATION DRAWING No. B67-43001. VS 10.06.11 REASON: SEE PAR#09-011
43	2	NAS1149D1063J	WASHER	REASON: SEE PAR#09-011 REV. DESCRIPTION BY DATE
44	4	NAS1149C0332R	WASHER	70\
45	A/R	242XX	LOCTITE 242 THREADLOCKER, BLUE	DARI AEROSPACE LID
				2016 -11- U 9 DD B67-43001-01 SHEET 10
				APPROVED WM WI TITLE SCA
				EWD BLADE FOLD ASSY
				DOT-43001-01 FWD BLADE FOLD ASST
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